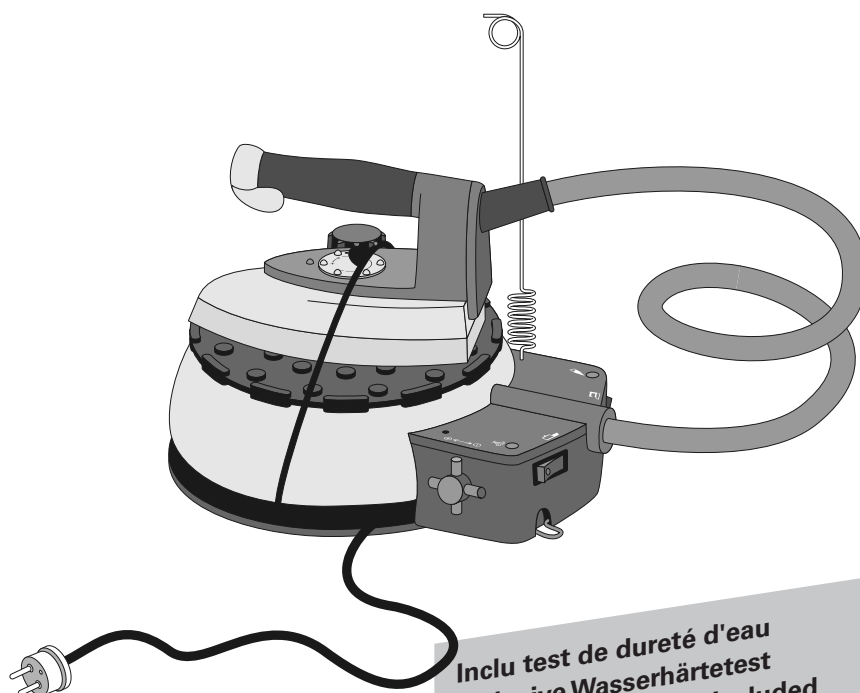


S T E A M A X

S T E A M Y



Inclu test de dureté d'eau  
Inklusive Wasserhärte test  
Water hardness test included  
Incluso test della durezza dell'acqua  
Inclusief hardheidstest van het water  
Incluye prueba de dureza de agua  
Tester for vannets hårdhet

**+** LauraStar 

S W I S S M A D E

Français

Deutsch

English

Italiano

Nederlands

Español

Norsk

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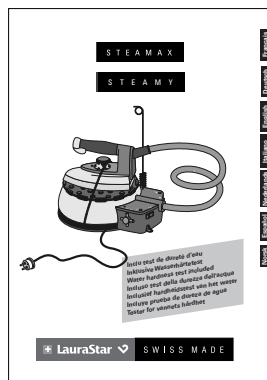
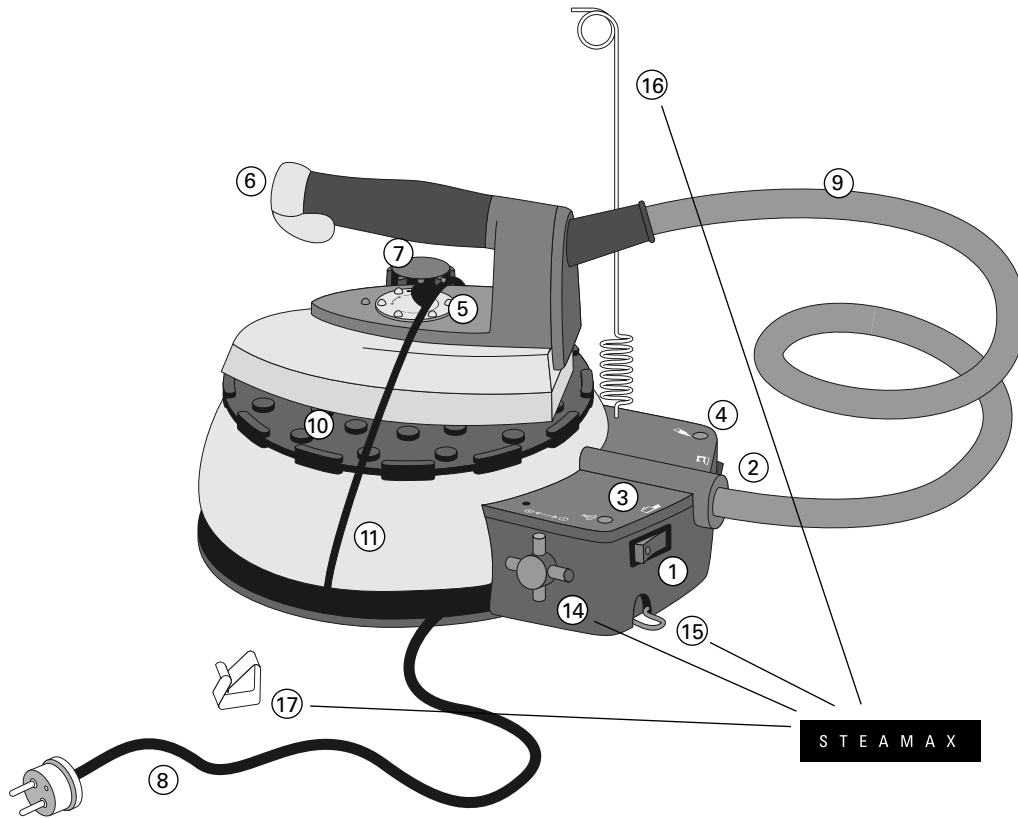
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**Dear customer,**

Thank you for showing confidence in our company and congratulations for choosing a LauraStar™ system.

However, it is important that you read this manual completely before using your LauraStar™ system. This garment care system is for home use only.

**Descriptif**

- ① Steam generator switch
  - ② Iron switch
  - ③ Steam indicator green light
  - ④ Water refill indicator red light
  - ⑤ Iron thermostat
  - ⑥ Ergonomic grip with steam control button for right- and left-handed users
  - ⑦ Refill cap with safety valve
  - ⑧ Mains electrical cable
  - ⑨ Monotube
  - ⑩ Stand for iron
  - ⑪ Rubber safety strap
  - ⑫ Measuring beaker
  - ⑬ Instructions for use
- S T E A M A X**
- ⑭ Control button for steam emission
  - ⑮ Table support clip for the iron
  - ⑯ Electrical cable guide
  - ⑰ Clip

**Important Safety Precautions**

**Please read the following pages carefully and make all new users of the appliance aware of the contents.**



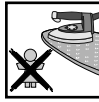
**1.** Do not use the appliance for anything but ironing, and never iron clothes while you are wearing them.



**2.** The appliance is an electrical device and parts of it become very hot when used. Contact with hot surfaces can cause severe burns or damage to nearby objects.



**3.** The appliance contains steam under pressure. Under no circumstances open the cap without having first read the instructions for use. Contact with the pressurised steam can cause severe scalding.



**4.** Keep children away from the appliance. Store it where children cannot reach it. Under no circumstances must the appliance connected to the mains be left unattended.



**5.** Switch off the iron and steam switches before plugging or unplugging the mains plug from the wall socket, filling or emptying the steam generator or carrying out maintenance.



**6.** Only use the appliance if both iron and mains electrical cable are in good condition.



**7.** To avoid the risk of electrocution you must not open the appliance yourself or change the mains cord. In the event of damage or doubt about its operation return the appliance immediately to a registered service agent.



**8.** The appliance can cause severe electric shocks if it is placed in water or any other liquid.



**9.** Do not unplug your appliance by pulling on the mains cord. Grip the mains plug firmly and remove it from the wall socket.



**10.** The mains electrical cable and monotube must not be allowed to come into contact with hot surfaces.



**11.** To avoid the iron falling and causing scalding under no circumstances pull on the monotube.



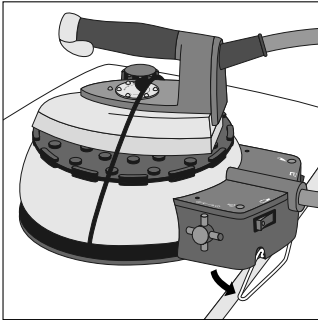
**12.** Always place the iron on its stand.

## Installation

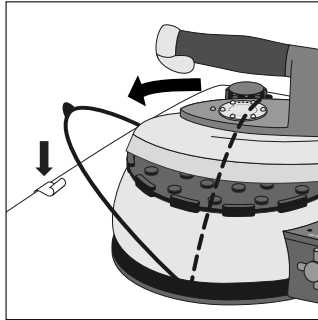
### Safety attachments

STEAMAX

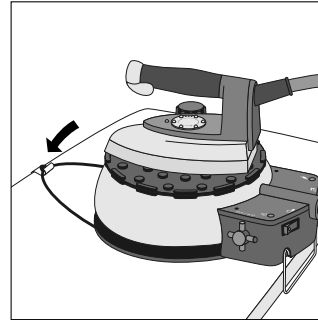
Ensure that your ironing board is correctly set up. The iron is fitted with a safety device that enables you to fix it securely to the ironing table by means of a rubber strap. To set up the safety device, ensure the iron is on the ironing table and:



11. Place the support clip for the iron on the ironing table.



12. Secure the clip to the table and tighten the rubber strap that holds the iron.

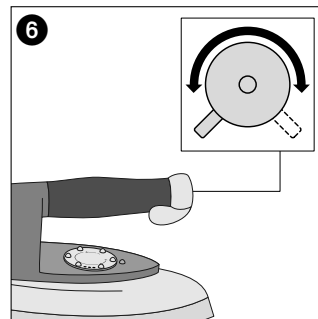
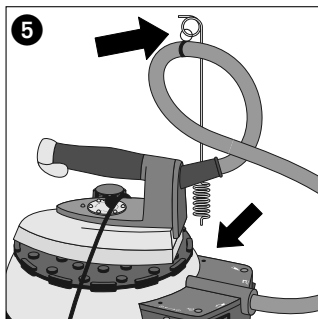
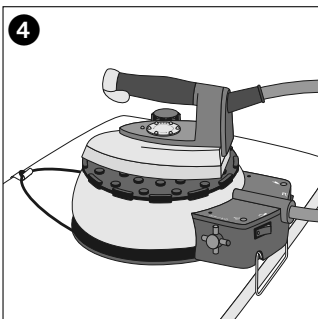
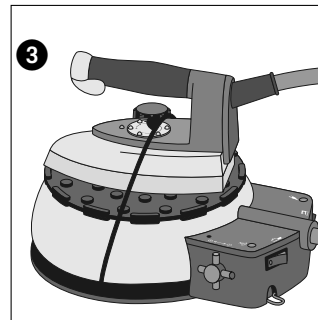
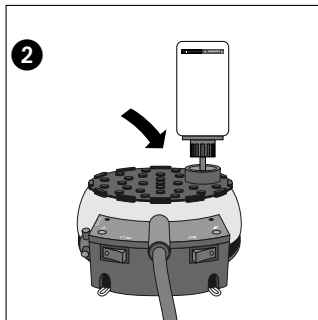
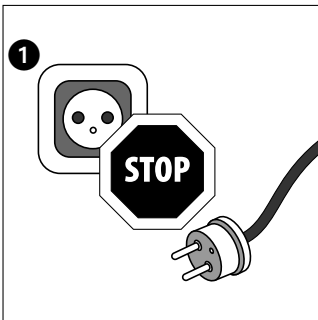


13. Secure the strap to the clip provided on the front of the iron.

English

### Proceed as follows

1. Remove the mains plug from the wall socket. 2. Refill the steam generator as described on page 3. 3. Stand the iron on the ironing board. 4. \*Secure the iron to the ironing board using the rubber safety strap 5. \*Secure the mains electrical cable guide and monotube. 6. Adjust the steam control button for a right-handed user (button set to the left) or a left-handed user (button set to the right). \*Only Steamax.



## Preparing to use your appliance

### Choice of water

If your tap water is soft or medium (equal or less than 18°f/11°d/1.8mmol/l), you may use your tap water. If it's not the case, we advise you to mix it with industrial standard demineralised water: 1/3 tap water - 2/3 demineralised water.

To find out the exact hardness of your tap water, use the enclosed water test strip (last page).

English

**Never use** additives, (ex. perfumed water), deionised water or water softened with salt, neither distilled water, nor recovery water from the linen-drier, as these products are detrimental to the good quality of the steam.

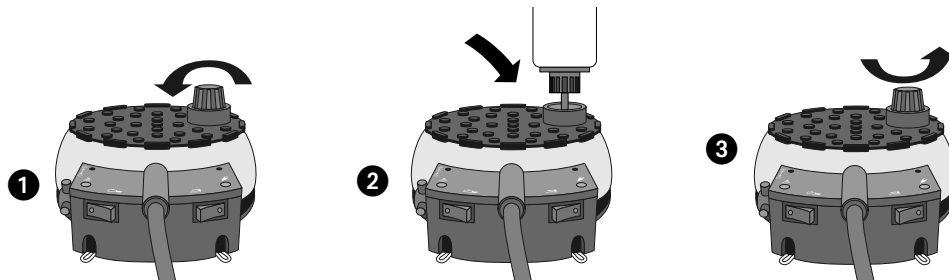
### Appliance unplugged

Always remove the mains plug from the wall socket before filling the steam generator.



### Filling the appliance before using for the first time - Max 8 dl

Ensure that the mains plug is removed from the wall socket. 1. Unscrew the filling cap. 2. Fill the steam generator with water (8 dl max.). 3. Carefully retighten the filling cap.



### Procedure for filling if the appliance has not been used for several hours

Ensure that the mains plug is removed from the wall socket. Unscrew the filling cap ~2 turns to allow any air trapped in the steam generator to escape, then unscrew the filling cap completely. Fill the steam generator with water. Carefully re-tighten the filling cap.

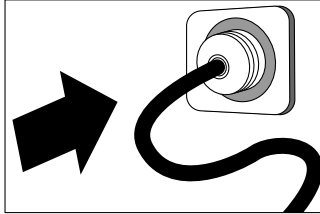
**Always refill the steam generator before ironing. If the steam generator heats up without water you could damage it.**

**CAUTION: Using the appliance with no water in the steam generator invalidates your warranty!**

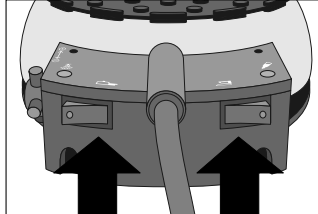
## Starting to use your appliance

### Push the mains plug into the wall socket

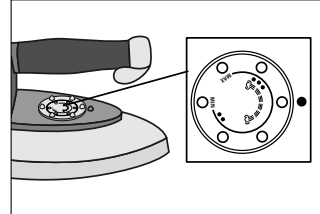
To avoid electric shock make sure that you push the mains plug into a **grounded wall socket**.



1. Push the plug into the wall socket.



2. Switch on the two switches and wait until the green steam light illuminates (about 8 minutes).



3. Ensure that the position of the thermostat is the same as that shown in the drawing.

The green steam indicator light illuminates when the iron is ready for use.

English

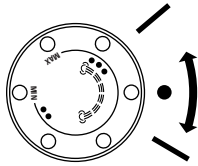
## Hints for use

### Thermostat control

The disc controls the temperature of the soleplate only.

Ironing without a Softpressing soleplate: Adjust the temperature according to the material to be ironed.

Steam ironing: See the drawing.

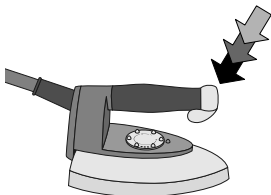


#### Before starting to iron:

- Give two or three bursts of steam to eject water condensed in the tube, then test your iron on a piece of material. If it still spits water increase the temperature slightly.
- **If the iron doesn't emit steam** decrease the temperature slightly.

**CAUTION:** After adjusting the temperature it takes about 2 minutes for the new temperature to stabilise.

### Steam control button for a right-handed or left-handed user



**Don't forget to switch this button to the correct position for a right-handed or left-handed user.**

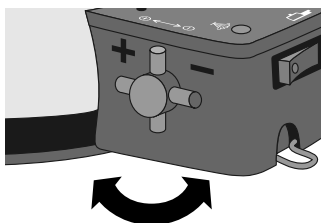
This button allows you to control the emission of steam from the iron.

#### Before starting to iron:

Give two or three bursts of steam, pointing the iron away from the material, to eject water condensed in the tube.

### Control of steam emission

STEAMAX



By turning the button that controls the emission of steam one way or the other you increase or reduce the amount of steam, according to the type of material to be ironed.

### General guidance

You can steam iron all materials, but some materials can be ironed without steam. To iron without steam, turn the iron switch on, but do not turn the steam generator switch on.

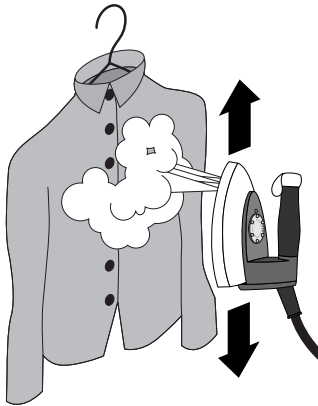
**To improve the quality of ironing and increase the autonomy of your appliance, steam iron the material first and then re-iron it without steam, in order to dry the material.**

### Angora/Wool

- Steam iron about 10 cm from the surface of the material, in order not to damage it.
- Shake the garment by hand so that it regains its normal shape.

English

### Vertical removal of creases



Hang the garment on a coat hanger or hold it up.

With a sweeping movement from top to bottom lightly touch the material while giving short bursts of steam.

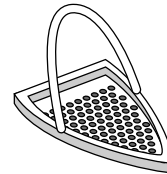
**Note:** *It is easy to remove creases from most materials, except for cotton, linen and some silks.*

**If it is difficult to remove the creases from a material, iron it as normal on the ironing board.**

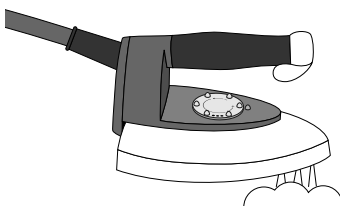
### Silk

Steam iron silk in **the normal way**.

In the case of dark silk you are advised to use a Softpressing soleplate, which can be purchased separately from your supplier.



### Special materials



- Velvet
- Corduroy
- Jersey

2-3 cm

**If you are not using a Softpressing soleplate,** steam iron 2-3 cm from the surface of the material, then finish by hand.



### Caution

Using a hot iron with steam under pressure can cause severe burns.

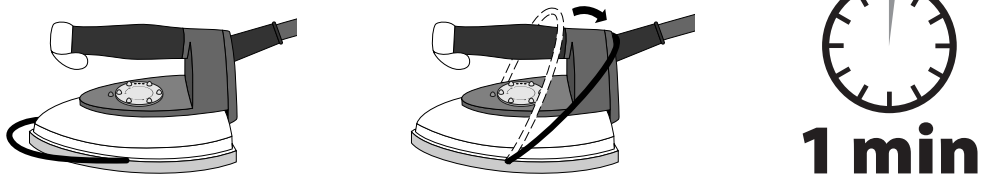
## Practical hints

### Using the Softpressing soleplate

The Softpressing soleplate must be used for **dark materials** that are likely to become shiny and **synthetic materials** that might stick to the soleplate.

If you do not have a Softpressing soleplate use a damp cloth, or order a Softpressing soleplate from your approved supplier.

**To use the Softpressing soleplate:** 1. Place the iron in the soleplate. 2. Pull the spring towards the end of the iron as shown in the drawing. Wait for about 1 minute for the soleplate to reach the same temperature as the iron. This avoids droplets of condensation falling onto the material. **Do not forget to remove the Softpressing soleplate after use.**



English

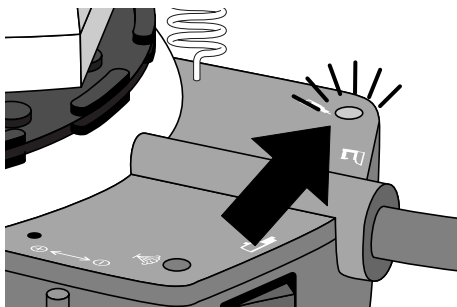
### Caution



- *Contact with the Softpressing soleplate fixed to the soleplate of the iron can cause severe burns and damage to nearby objects.*
- *Do not move the appliance while using it. The appliance might fall causing severe burns and damages to nearby objects.*
- ***In no circumstances must the filling cap be unscrewed when the appliance is being used.** To fill the appliance during ironing, follow the instructions on page 7.*

## Refilling

### Water refill indicator light



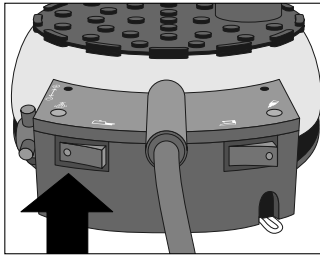
The red water refill light illuminates to indicate that there is insufficient water in the steam generator to continue ironing.

**CAUTION:** *To avoid the risk of serious burns follow the instructions here below before opening the filling cap.*

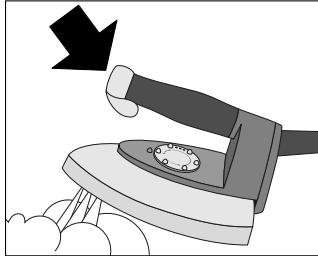
### Refilling while ironing

**CAUTION:** To avoid serious burns, never open the filling cap without following these instructions:

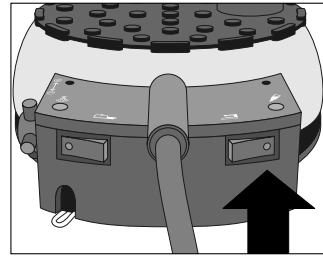
English



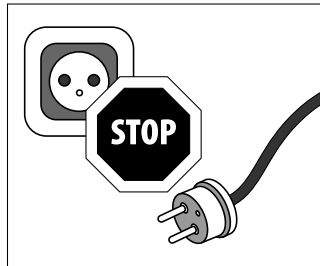
1. Switch off the steam generator switch.



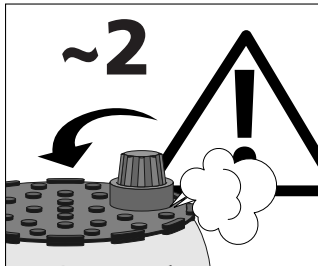
2. Depress the steam control button and hold it down until no more steam is emitted.



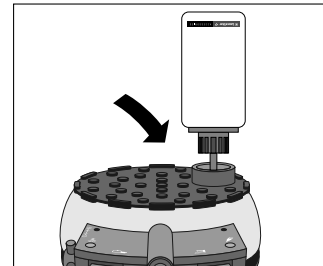
3. Switch off the iron switch.



4. Remove the mains plug from the wall socket.



5. Unscrew the filling cap slowly until you hear or see the steam escaping -about 2 turns- and wait until residual steam has totally escaped. Use a cloth to avoid direct contact with the steam.



6. Unscrew the cap completely and refill as instructed on page 3.

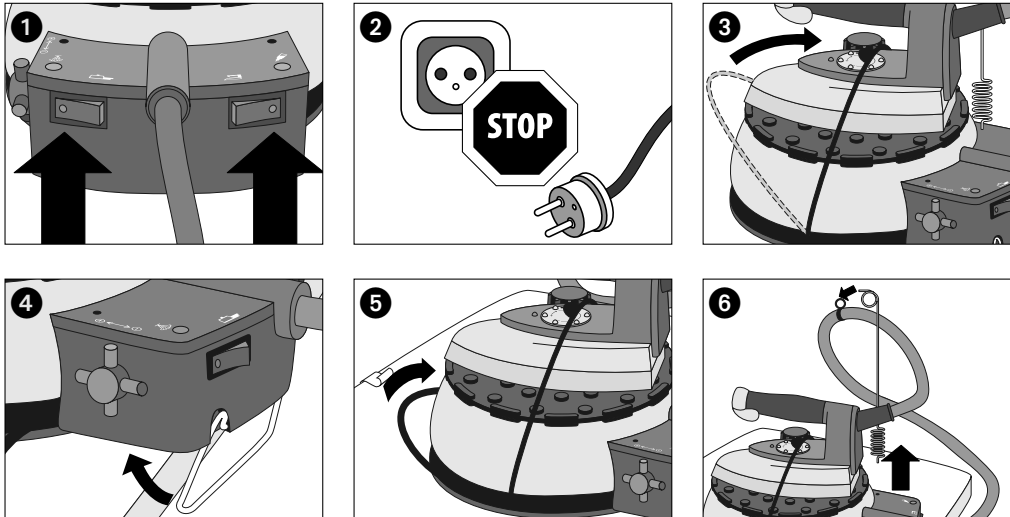
### Storing your appliance



- Do not store your appliance **until it has cooled down**.
- Handling the appliance and equipment while still hot can cause severe burns and damage nearby objects.

## Storage after using the iron

**Caution:** Read the following instructions before storing your iron.



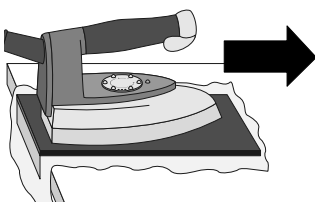
1. Switch off the switches. 2. Remove the mains plug from the wall socket and **wait for the iron to cool down**. 3. \*Remove the rubber safety strap from its clip and use it to secure the iron to the steam generator. 4. \*Fold the securing clip against the steam generator. 5. Coil the mains electrical cable in the guide provided. 6. \*Withdraw the monotube from its guide and remove it from the iron.

\* **Only Steamax**

English

## Maintenance

### Cleaning the iron



- If the soleplate is dirty use our Poli-Fer cleaning cloth which you can obtain from your supplier, making sure you follow the written instructions.
- Clean the soleplate more often if you use starch when ironing (even if the starch deposit is not visible).
- Do not immerse the iron in running water from the tap.

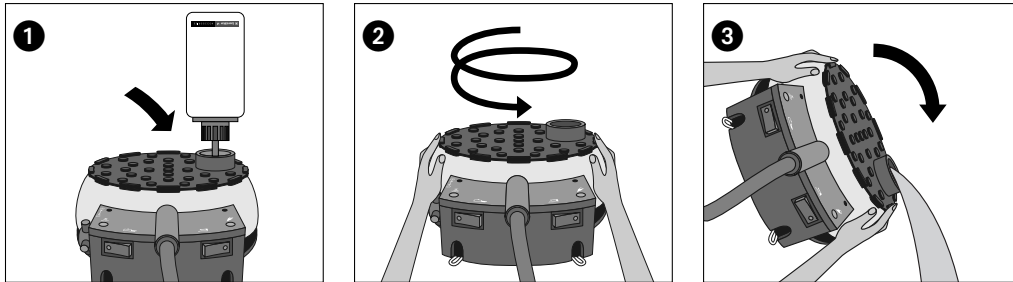
### Rinse Table

Calcium or salt content	Number of hours use between two rinses
Weak or none	20 hours
Medium	15 hours
High	10 hours, or use filtered water

### Rinsing the steam generator

To prolong the efficiency of the steam generator and avoid calcium deposits **you must rinse the steam generator regularly**. To avoid the danger of burns or electric shock when you rinse out the steam generator make sure **the iron is cold and the mains plug is removed from the wall socket**.

**CAUTION:** Ensure the mains plug is removed from the wall socket and follow the rules for refilling shown on page 3 when you remove the refill cap.



**1.** Fill the steam generator with hot tap water using the measuring beaker. **2.** Rinse out the steam generator using a circular motion. **3.** Empty the steam generator as shown in the picture.

**IMPORTANT:** Do not use a de-scaler or other chemical product as they may damage the steam generator. **Do not immerse the appliance in liquid of any sort.**

### Cleaning the appliance



To remove dust and other dirt from the appliance use a soft, damp cloth.

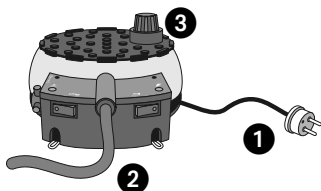
- To avoid the danger of burns or electric shock when cleaning the appliance make sure the iron is cold and the mains plug is removed from the wall socket.
- Do not douse the appliance with water.
- Do not use chemical products.

### Inspection and repair

#### Hints

You are advised to check regularly:

1. The state of the main electrical cable
2. The monotube
3. The refill cap seal



#### Repair

**The appliance must only be opened and repaired by a qualified, registered repair person.**

Any item on the appliance that needs to be changed must be replaced **by a genuine spare part supplied by the manufacturer or an approved agent.**



**CAUTION:** Do not dispose of the appliance by throwing it away indiscriminately or by burning it. If you wish to dispose of the appliance take it to an approved agent.

## Problems/solutions

Problem	Possible causes	Solutions
<b>Water comes out of the holes in the soleplate</b>	• The temperature of the steam is too low or the iron is not hot enough	• Increase the temperature of the iron using the thermostat
	• Water has condensed in the tube because you are using steam for the first time or you have not used steam for some time	• Depress the steam control button until the iron emits steam
	• You have not rinsed out the steam generator for some time	• Rinse the steam generator as shown in the rinse table
	• The thermostat is not adjusted properly: the temperature is always too low	• Contact the customer services agent
<b>Brown or white liquids come out of the holes in the soleplate and stain the material</b>	• You are using chemical descaling products	• Do not use these types of product: they will damage your appliance
	• You have not rinsed out the steam generator for some time	• Rinse the steam generator as shown in the rinse table
	• You are putting additives into the water (lavender water, fabric dressings or finishers)	• Do not add anything to the steam generator • Rinse the steam generator as shown in the rinse table
	• Small pieces of material are stuck to the holes in the soleplate and have become charred	• Clean the soleplate and wipe it with a damp cloth • Rinse the steam generator as shown in the rinse table
	• The steam generator is ejecting scale because it is not rinsed regularly	• Rinse the steam generator as shown in the rinse table
<b>The soleplate is dirty (or brown); it can stain the material</b>	• The iron is set at too high a temperature	• Adjust the iron thermostat correctly, clean the soleplate and wipe it with a damp cloth
	• The laundry you are ironing has not been rinsed properly or you are using starch	• Crush the starch on the reverse of the surface to be ironed
<b>There is insufficient, or no, steam</b>	• The steam generator is not switched on	• Turn on the steam generator switch and wait until the green steam indicator light illuminates
	• The water reservoir is empty	• Fill the reservoir according to the instructions

Problem	Possible causes	Solutions
There is insufficient or no steam	<ul style="list-style-type: none"> <li>Steam emission is set to minimum <b>S T E A M A X</b></li> </ul>	<ul style="list-style-type: none"> <li>Increase the amount of steam by depressing the steam control button</li> </ul>
Steam is escaping from the refill cap	<ul style="list-style-type: none"> <li>The cap is not screwed on properly</li> </ul>	<ul style="list-style-type: none"> <li>Re-tighten the cap correctly</li> </ul>
	<ul style="list-style-type: none"> <li>The cap is broken</li> </ul>	<ul style="list-style-type: none"> <li>Do not use your appliance and contact your customer service agent</li> </ul>

### Customer service agent



- If it is not possible to determine the cause of a fault contact your customer service agent who is there to help you.
- CAUTION:** Do not try to take your appliance apart.
- Use the box that the iron came in to return the iron to the customer service agent.

### Addresses

<b>CH</b>	☎ 0800 55 84 48 support@laurastar.com	<b>LauraStar SA Production</b> Centro Nord-Sud 2C, CH-6934 Bioggio
<b>D</b>	☎ 0180 323 24 00 D_kundendienst@laurastar.com	<b>LauraStar (Deutschland) GmbH</b> Toyota-Allee 45, D-50858 Köln-Marsdorf
<b>F</b>	☎ 04 50 31 51 90 F_serviceapresvente@laurastar.com	<b>LauraStar France Sàrl</b> Site d'Archamps, F-74160 Archamps
<b>B</b>	☎ 016 400 400 BE_serviceapresvente@laurastar.com BE_dienstnaverkoop@laurastar.com	<b>N.V. LauraStar Benelux SA</b> Industrieweg 5, B-3001 Heverlee
<b>E</b>	☎ 093 247 85 70 presat@presat.net	<b>Presat SA</b> Ribes 49/53, E-08013 Barcelona
<b>NL</b>	☎ 076 571 00 25 NL_dienstnaverkoop@laurastar.com	<b>LauraStar Nederland</b> Goeseelsstraat 16, NL-4817 MV Breda

**Autres pays:** tél: ++ 41 21 948 21 00

**fax:** ++41 21 948 21 11

**Internet:** www.laurastar.com

**e-mail:** info@laurastar.com

### Technical Data

Steam pressure	3.5 bar	Steam generator power	1000 W
Vertical ironing	Yes	Iron power	800 W
Steam generator capacity	0.8 l	Total weight	5.4 kg
Able to use tap water	Yes	Weight of iron	1.2 kg
Mains supply	230 V / 50 Hz	Dimensions of the unit	23.5 x 33 x 25 cm

## CE Declaration of conformity

**LauraStar Steamax**  
**LauraStar Steamy**

**Type: 712**  
**Type: 712**

**Modèle: -**  
**Modèle: 713**


**We declare under our own responsibility that these products comply with the standardised documents or standards of the appropriate EU Directives in force.**

## LauraStar international Warranty

1. This LauraStar unit is guaranteed for 24 months from the date of purchase. The warranty is valid from the date shown on the invoice or till receipt.
2. Normal wear and tear of the unit, the cords or the soleplate is excluded from the warranty. Damage due to dropping, water damage, or use of the incorrect mains voltage are not covered by the warranty. The unit is intended for a household use. Not using the unit for its intended purpose, not following the directions for use and maintenance contained in the instructions for use, as well as any unauthorised repair means that the warranty is revoked. Professional use of the unit will involve reduced rights under the warranty.
3. If a LauraStar unit is given to an authorised service agent for repair outside the clauses of the warranty then this will be considered to be a «repair outside the provisions of the warranty» and will have to be paid for.
4. The defective unit must be delivered to an authorized customer service center.
5. According to the country other benefits may be applicable over and above the manufacturer's warranty. The current regulations in each country are valid. This owner's manual is not intended, in any way, to provide any written, express or implied warranties on the part of the manufacturer, including any implied warranty of merchantability or fitness for a particular purpose, but only to instruct users on the safe use of the product. Any and all warranties are provided by the authorized distributor. Please contact the authorized distributor from whom you purchase this product for customer service.

English

## Warranty Card

<div style="display: flex; justify-content: space-between; align-items: center;"> <span style="font-size: 2em; font-weight: bold;">+</span> <span style="font-size: 1.5em; font-weight: bold;">LauraStar</span> <span style="font-size: 2em; font-weight: bold;">♥</span> </div>		S W I S S M A D E	
<p><b>Vendor's stamp:</b></p>     <p><b>Date:</b></p>	<p><b>Receipt N°:</b></p> <div style="text-align: right; margin-top: 20px;">  </div> <p><b>Art. N°:</b></p>		
<p>Please attach a copy of this warranty card when sending in your unit.</p>			

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